

Ship Monday 5/5 12:00

Work Order ID 117700

April-30-14 3:22:35 PM

\*117700\*

Page 1

Item ID: D412-702-017

Revision ID:

Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 4/30/14 Start Qty: 1.00 \*1\*

Required Date: 5/05/14 Req'd Qty: 1.00 \*1\*

Reference:

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan: W Date:

QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev E

100

Document Control

0.00

DAS  
06  
9-89

MAY 02 2014

\*100\*

DC

DOCUMENT CONTROL

0.00

Memo

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D412-702-017 CHG001

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

DAS  
28  
9-89

DAS  
26  
9-89

120

QC4- 100% Inspect kits for completeness

0.00

DAS  
06  
9-89

MAY 02 2014

\*120\*

QC

Memo

0.00

Quality Control

**Work Order ID 117700**

April-30-14 3:22:35 PM

**\*117700\***

Page 2

Item ID: D412-702-017

Revision ID:

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Start Date: 4/30/14 Start Qty: 1.00 \*1\*

Required Date: 5/05/14 Req'd Qty: 1.00 \*1\*

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				1		14-05-02	
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-017								
	Location: <u>013</u>								
	REV. <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

ML 5 14-05-05

H 14-05-02



April-30-14 3:22:35 PM

**\*1 17700\***

**\*D412-702-017\***

**Required Qty: 1.00**

**Comments:** IPP Rev:A05.11.03New issueKJ/EC  
IPP Rev:B06.04.03As per DSI9324 JLM  
IPP Rev:C As per Dsi9351 07-03-14 JLM  
IPP Rev:E 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3196-3 <b>*D3196-3*</b> Bar DAS 06 9-89		Manufactured	No			120	Each	5.0000	1	1		DAS 28 9-89	DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST259				5					
					105278			3					
					88150			2					
D3196-4 <b>*D3196-4*</b> Bar DAS 06 9-89		Manufactured	No			120	Each	2.0000	1	1		DAS 28 9-89	DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST259				2					
					107962			2					
D3215-041 <b>*D3215-041*</b> Harness Assembly DAS 06 9-89		Manufactured	No			120	Each	22.0000	8	8		DAS 28 9-89	DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST262				22					
					108648			22					
D3551-11 <b>*D3551-11*</b> Hook And Loop Tie DAS 06 9-89		Manufactured	No			120	Each	20.0000	4	4		14-5-01	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST246A				20					
					115605			20					



# Picklist Print

April-30-14 3:22:35 PM

Page 2

Work Order ID: 117700

**\*117700\***

Parent Item: D412-702-017

**\*D412-702-017\***

Parent Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 4/30/14

Required Date: 5/05/14

Start Qty: 1.00

Required Qty: 1.00

D412-702-069

Manufactured No

120 Each

4.0000

1

**\*D412-702-069\***

Grommet

DAS  
06  
9-89

Location

Loc Qty

Loc Code

PK12

4

115473

4

120 Each

19.0000

\*\*

DAS  
28  
9-89

DAS  
26  
9-89

MS24694-S152

Purchased No

**\*MS24694-S152\***

Screw

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST304

19

m127255

19

120 Each

19.0000

\*\*

DAS  
28  
9-89

DAS  
26  
9-89

MS24694-S154

Purchased No

**\*MS24694-S154\***

Screw

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST304

19

m127255

4

m127376

15

\*\*

DAS  
28  
9-89

DAS  
26  
9-89

April-30-14 3:22:35 PM

Shop Packet Print

Page 2

DART AEROSPACE LTD. REFERENCE ONLY

DAS  
06  
9-03IIN-D412-702-1  
Page 19 of 20

## 6.0 PARTS LISTS

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	Part Number	Description
X					D412-702-011	Dart 13-Man Shoulder Harness Kit
	X				D412-702-013	Dart 5-Man Forward Facing Shoulder Harness Kit
		X			D412-702-015	Dart 4-Man Aft Facing Shoulder Harness Kit
			X		D412-702-017	Dart 4-Man Side Facing Shoulder Harness Kit
				X	D412-702-019	Dart 1-Man Forward Facing Shoulder Harness Kit
1	1			1	D412-702-069	GROMMET KIT
2	2				D3195-041	BRACKET
2	2				D3195-043	BRACKET
1	1			1	D3196-1	BAR
1					D3196-3	BAR
1					D3196-4	BAR
2	2				D3197-041	BAR
4		4			D3198-1	FITTING
18	10		8	2	D3215-041	HARNESS ASSEMBLY
4		4			D3215-043	HARNESS ASSEMBLY
2	2				D3268-1	PLACARD
13	5	4		1	D3551-1	HOOK AND LOOP TIE
2	2				D3546-1	CLIP
4		4			AN4-5A	BOLT
4	4				AN4-13A	BOLT
8		8			AN4-20A	BOLT
20		20			AN960JD416	WASHER (OR NAS1149D0463J)
12		12			MS21042-4	NUT (OR MS21042-4)
8	2		6	2	MS24694-S152	SCREW
8	2		6	2	MS24694-S154	SCREW

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Revision: A  
Date: 10.12.01

